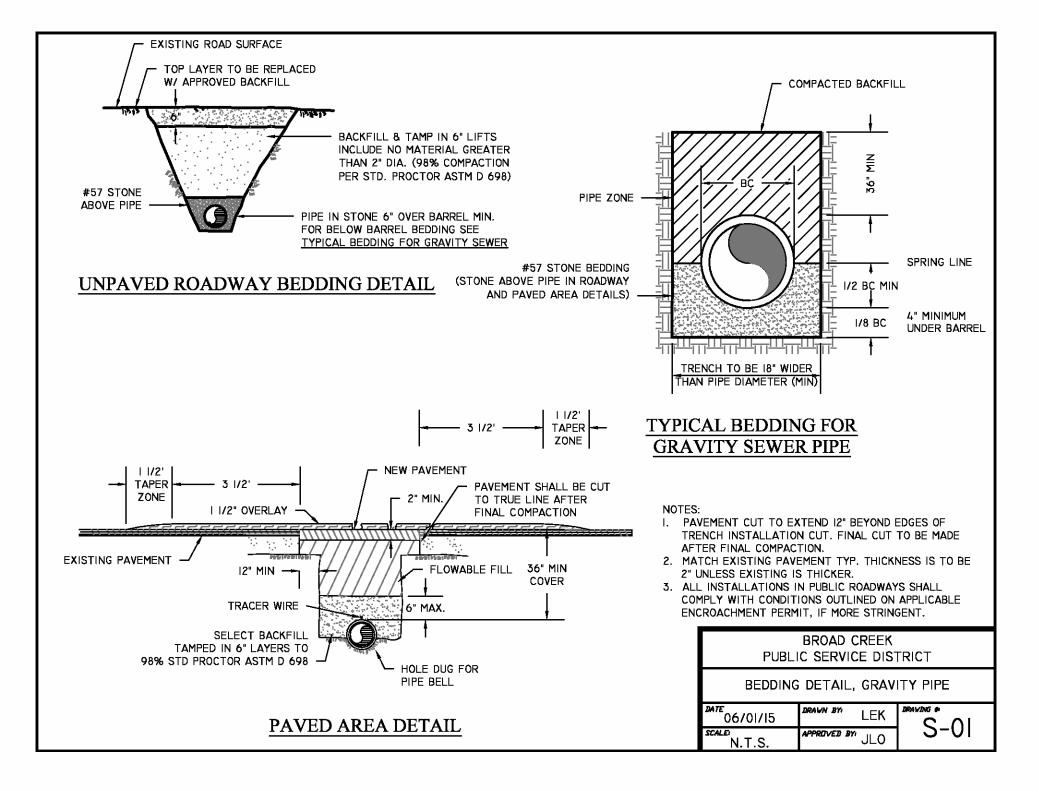
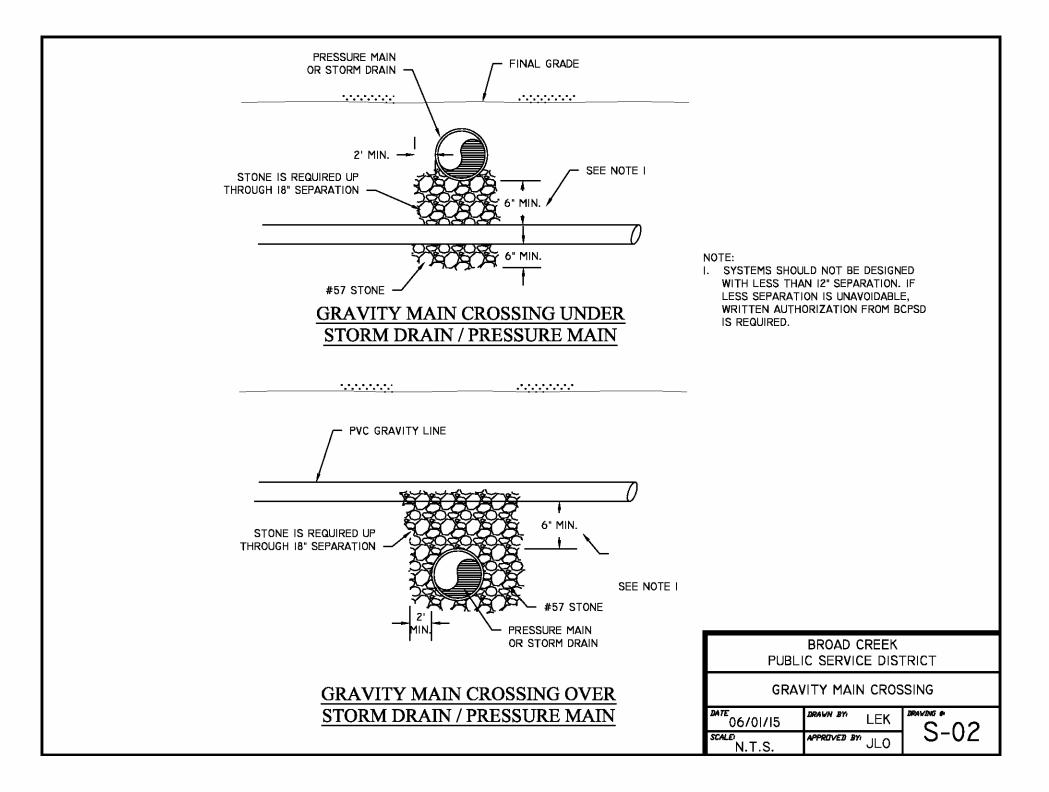
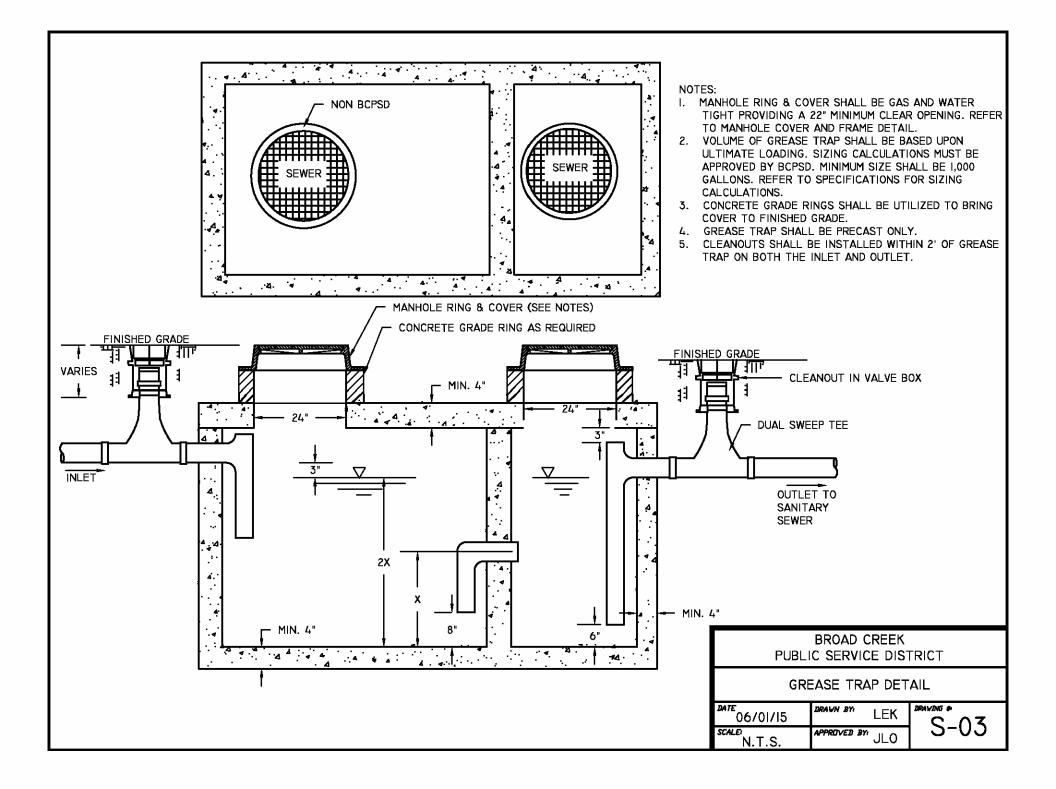
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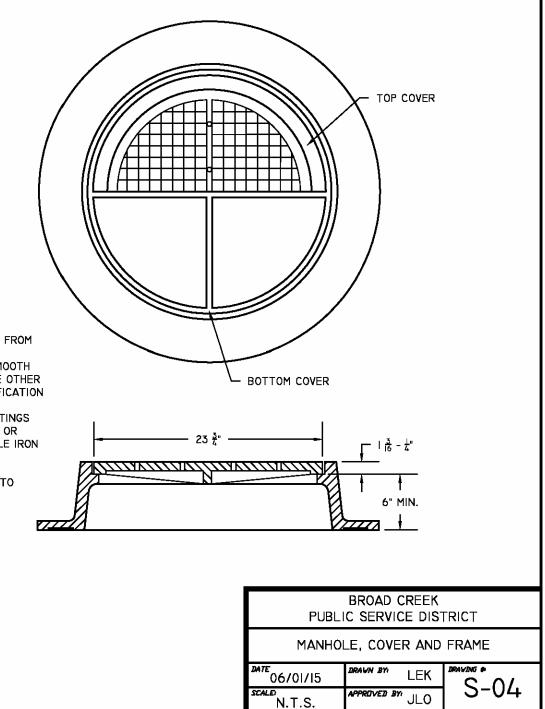
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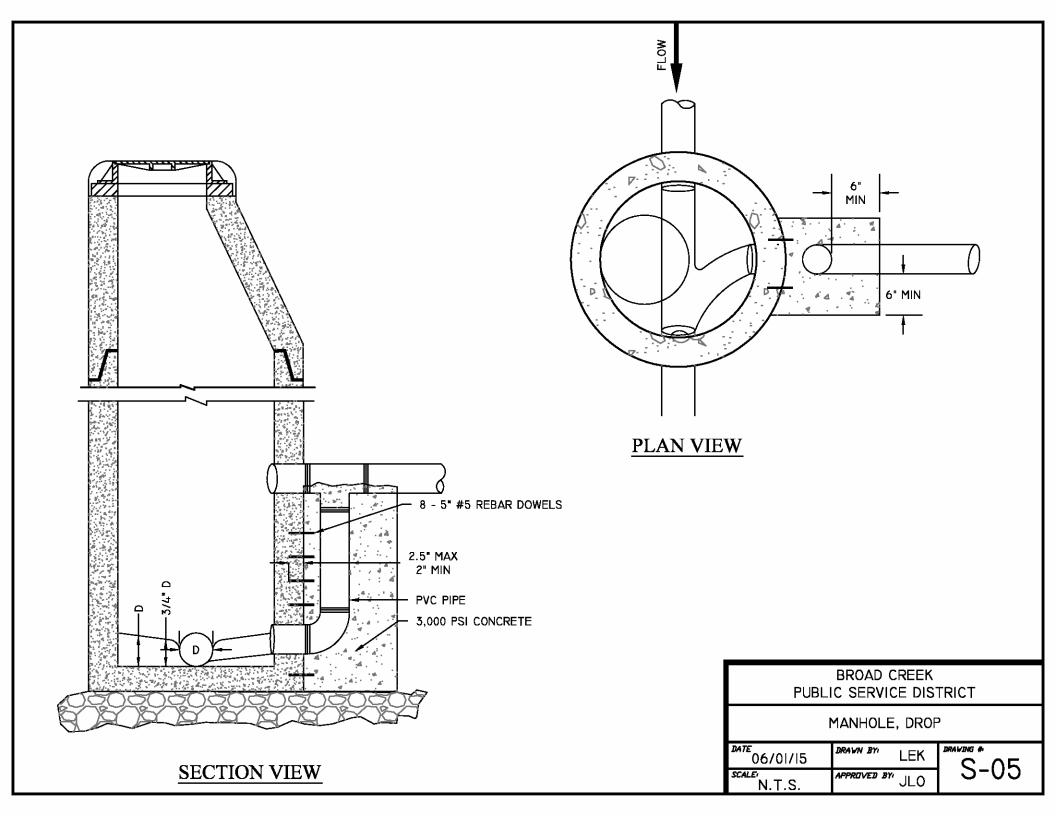


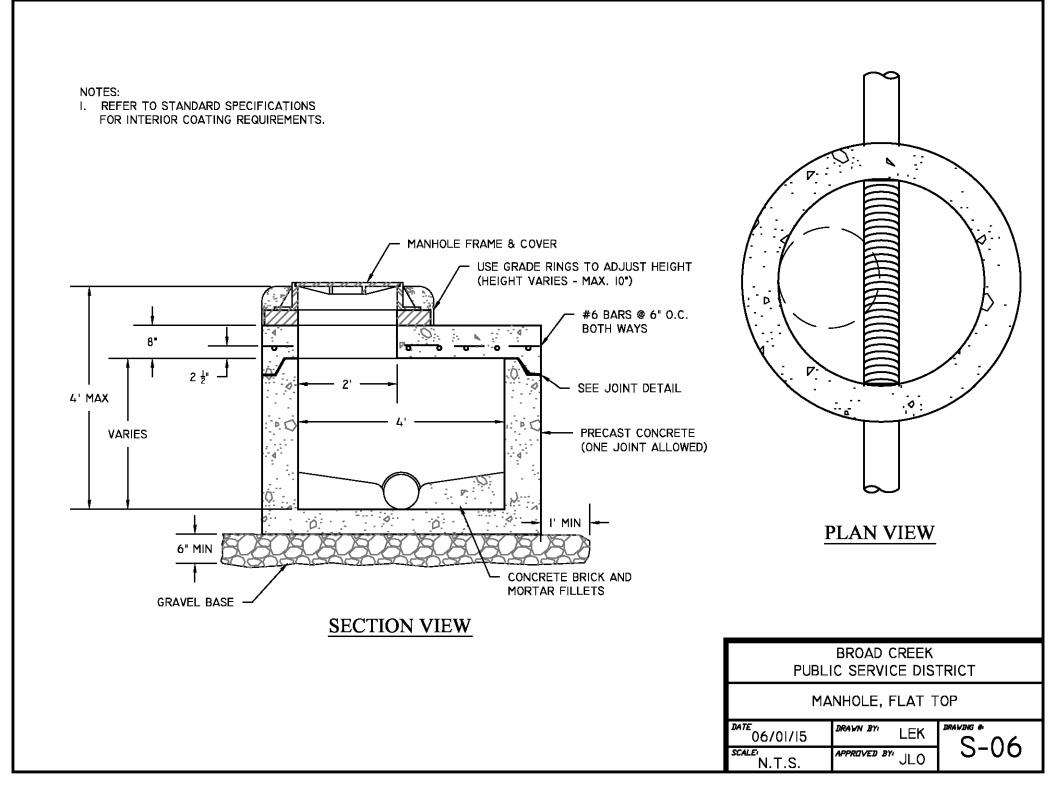
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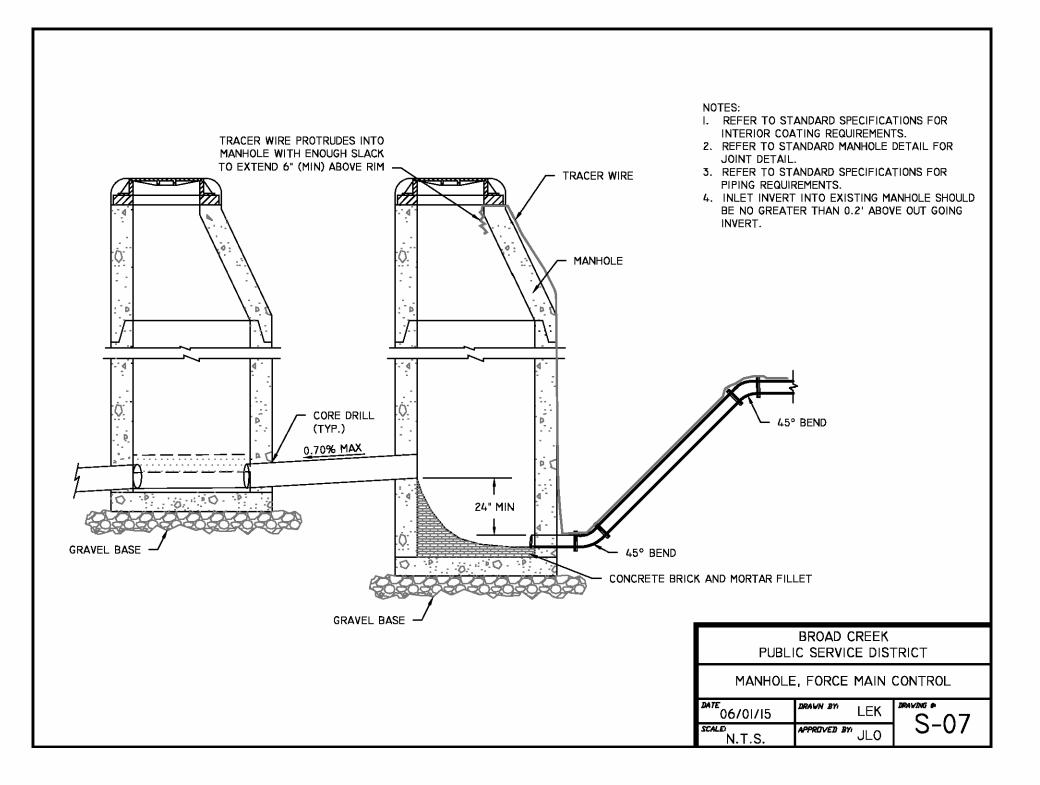
I. CASTINGS SHALL BE OF UNIFORM QUALITY, FREE FROM BLOWHOLES, POROSITY, HARD SPOTS, SHRINKAGE, DISTORTION OR OTHER DEFECTS. THEY SHALL BE SMOOTH AND WELL CLEANED BY SHOT BLASTING OR BY SOME OTHER APPROVED METHOD UNLESS AN ALTERNATIVE SPECIFICATION IS MADE.

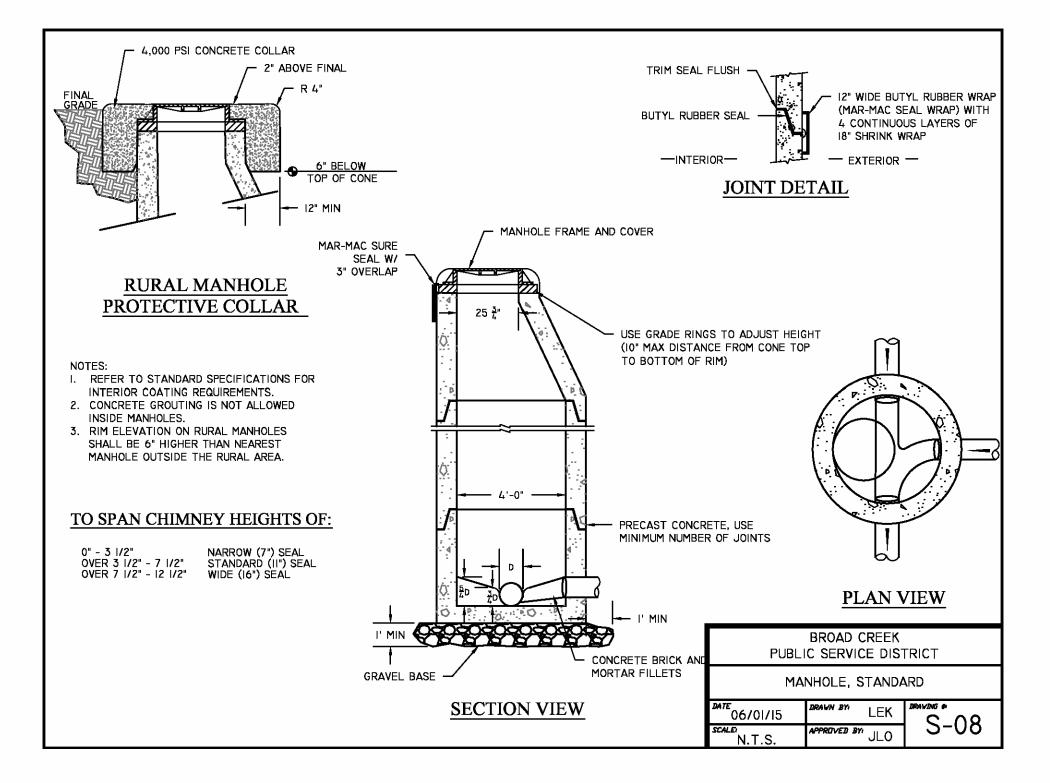
2. MATERIALS USED IN THE MANUFACTURE OF CASTINGS SHOULD CONFORM TO ASTM, AASHTO, ASA, MIL, AMS OR FEDERAL SPECIFICATIONS FOR GRAY IRON OR DUCTILE IRON AS FOLLOWS: GRAY IRON-ASTM CLASS 35, DUCTILE IRON-GRADE 60-40-18.

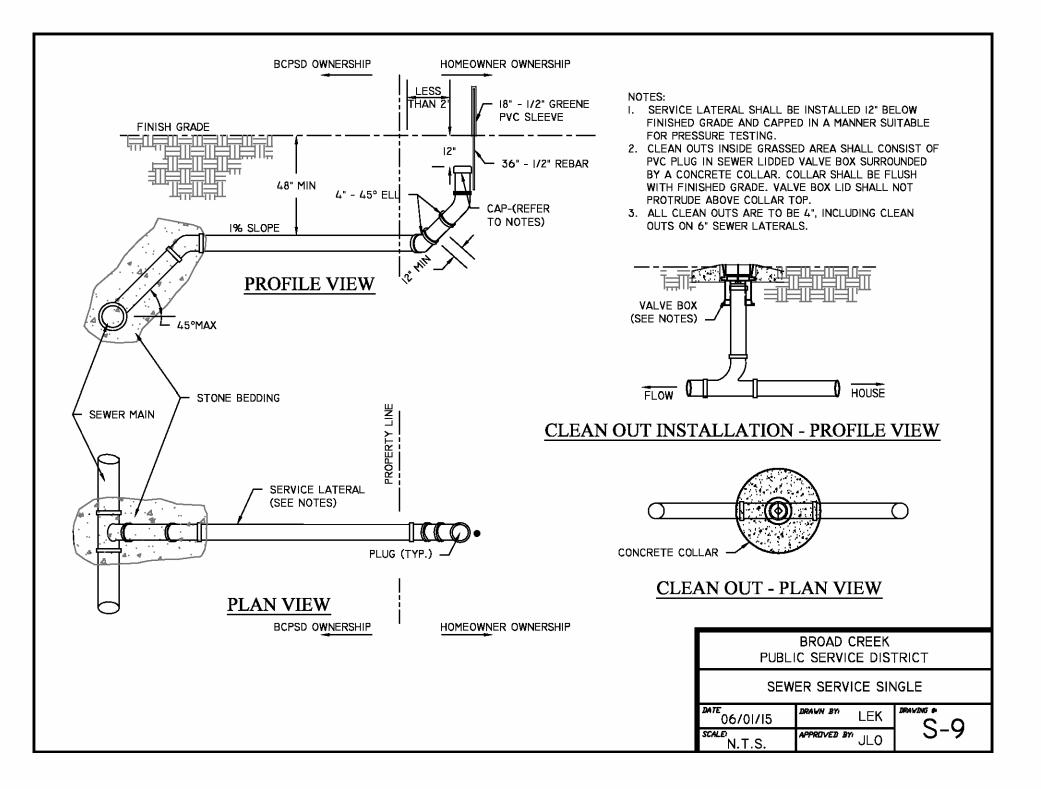
3. ALL CASTINGS SHALL BE MANUFACTURED TRUE TO PATTERN

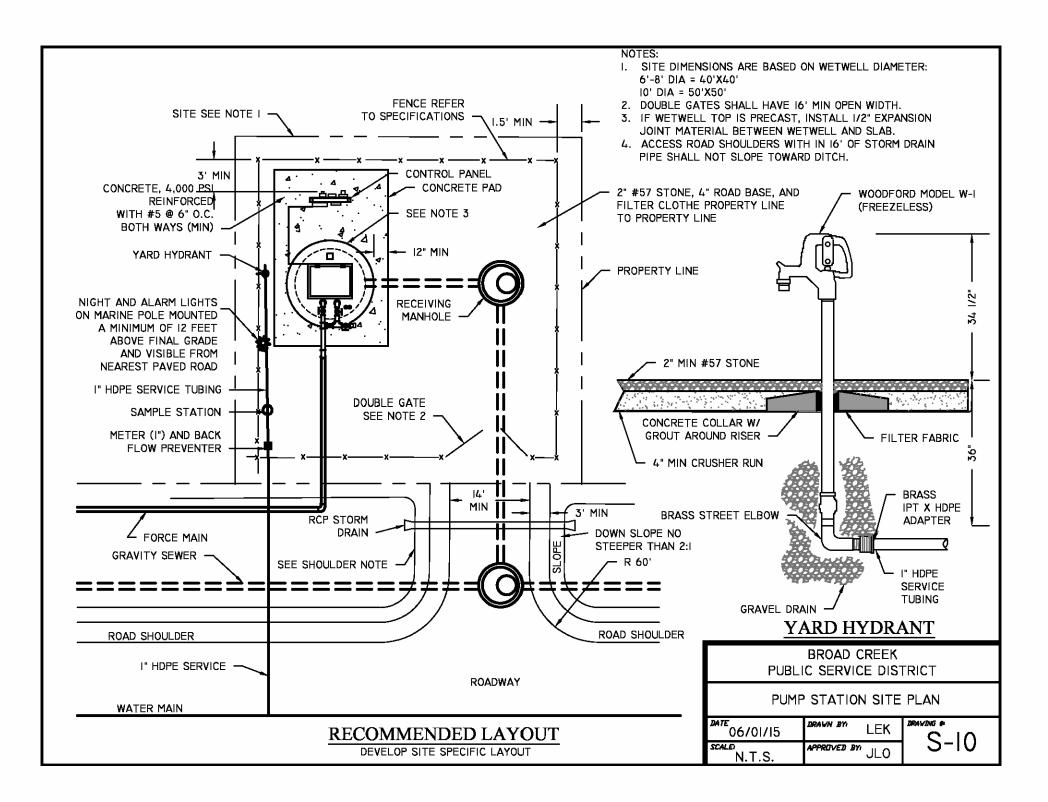


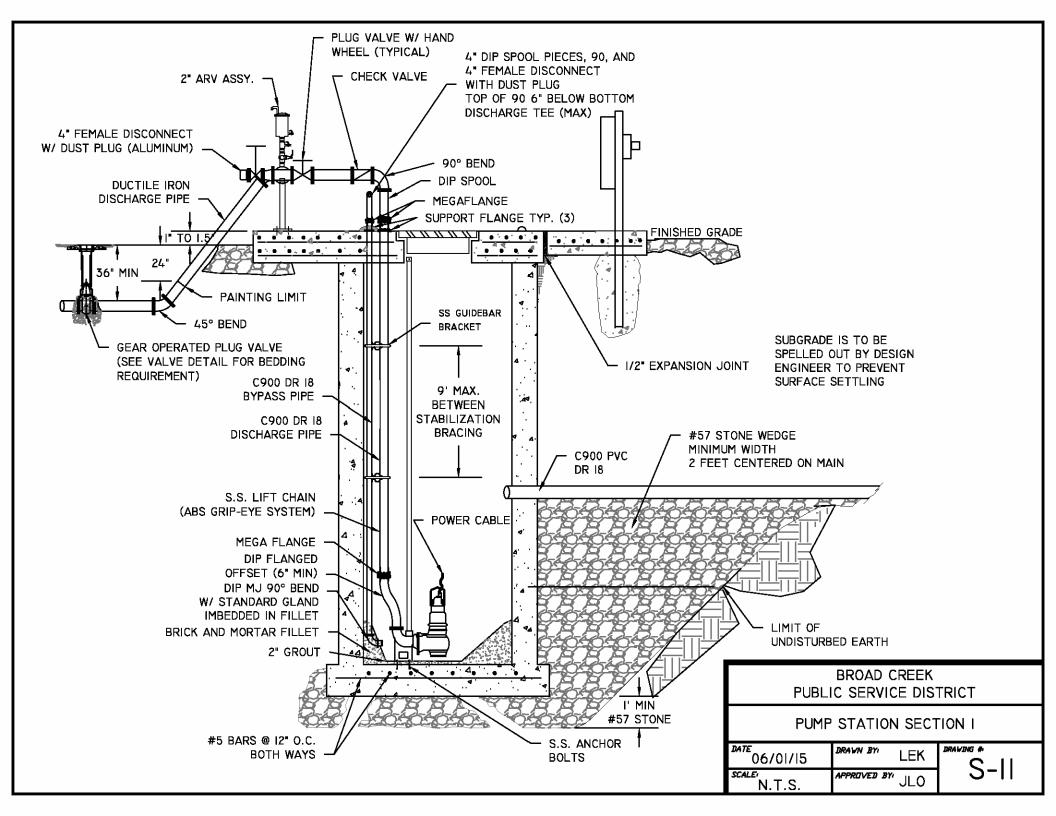


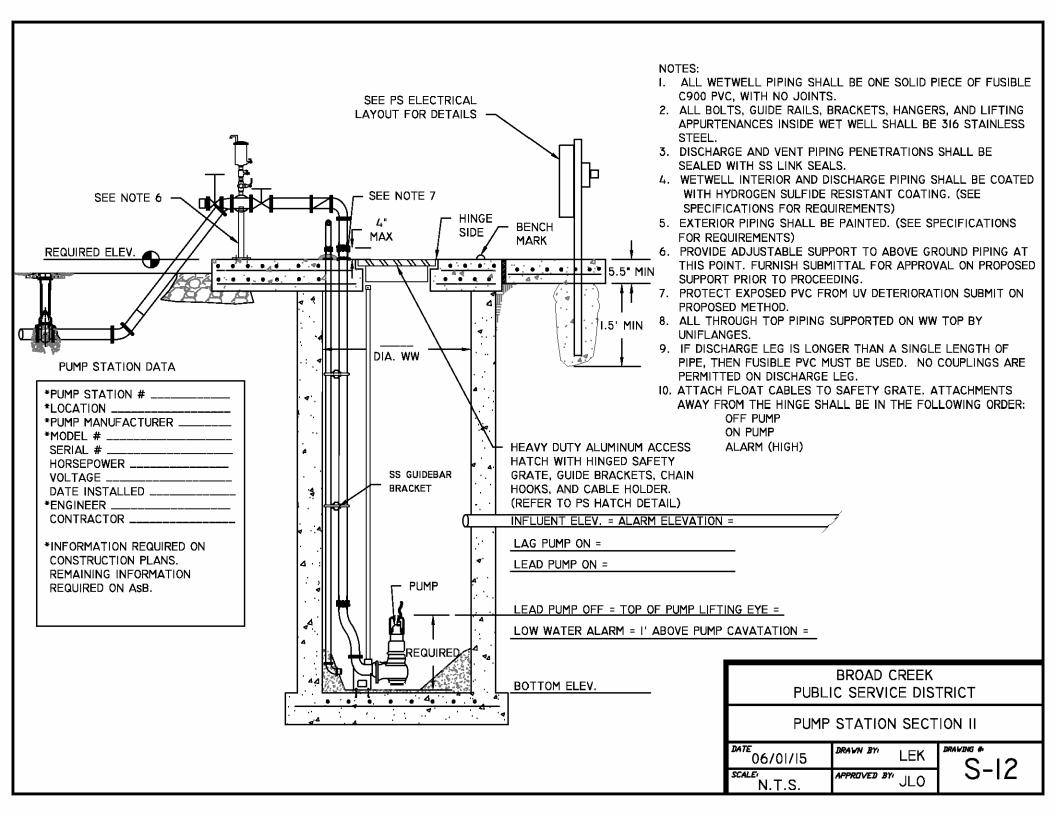


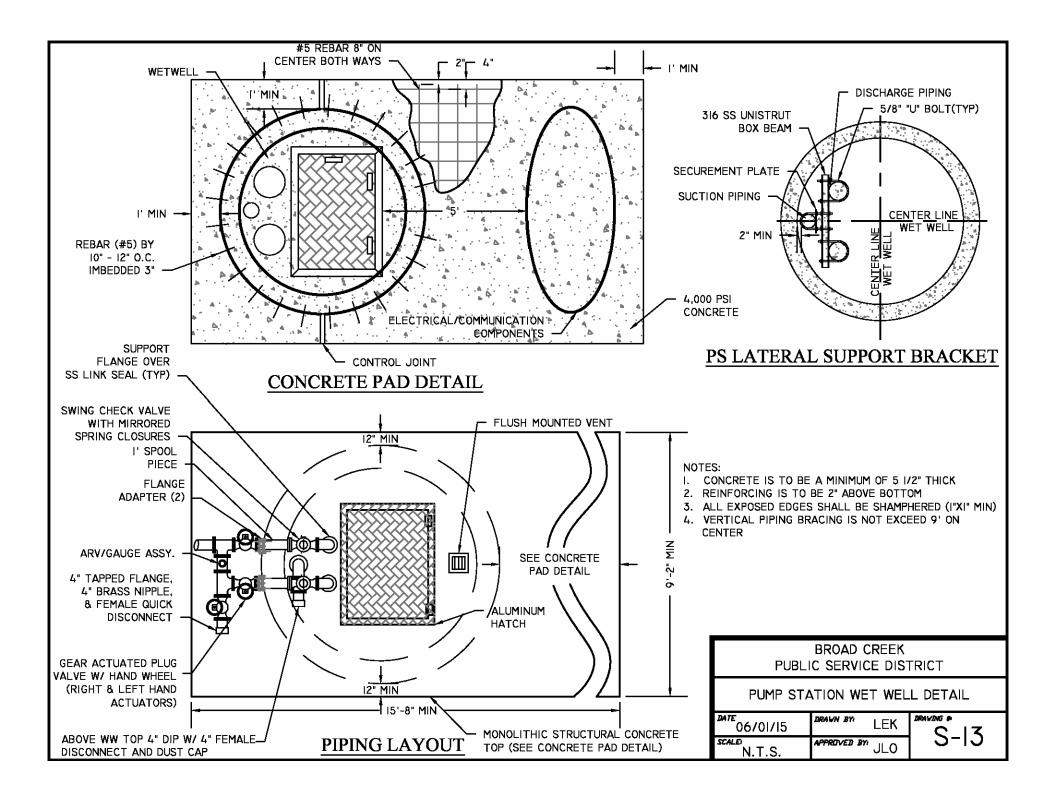


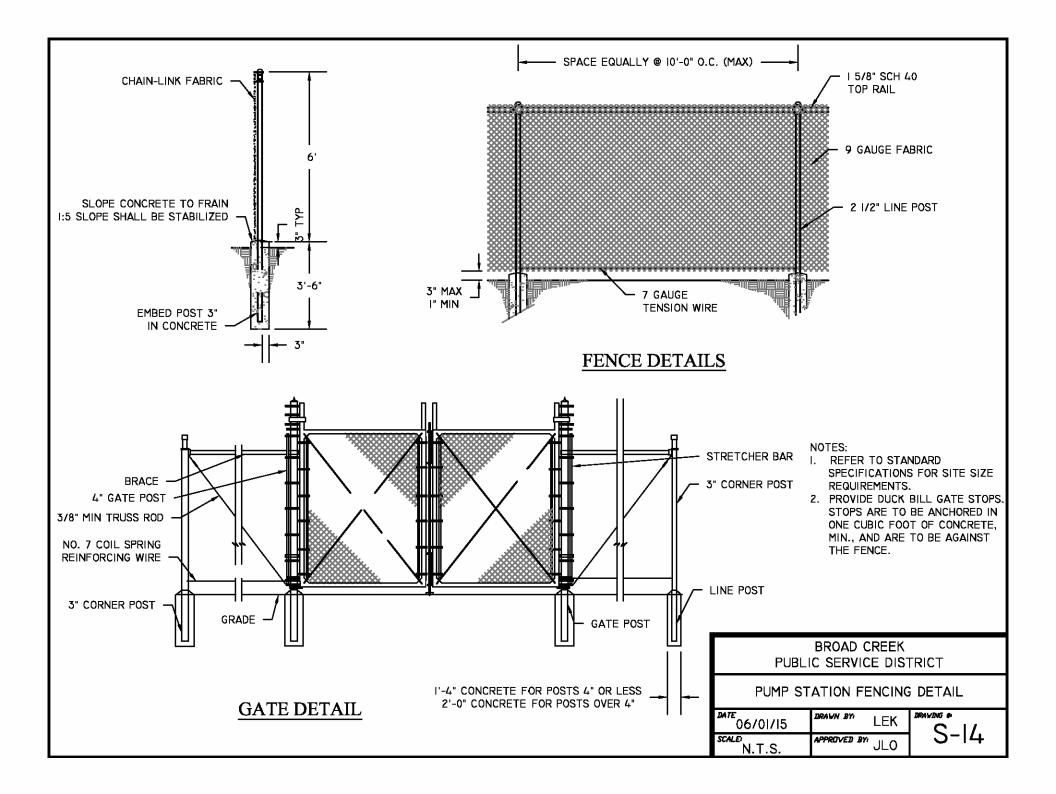


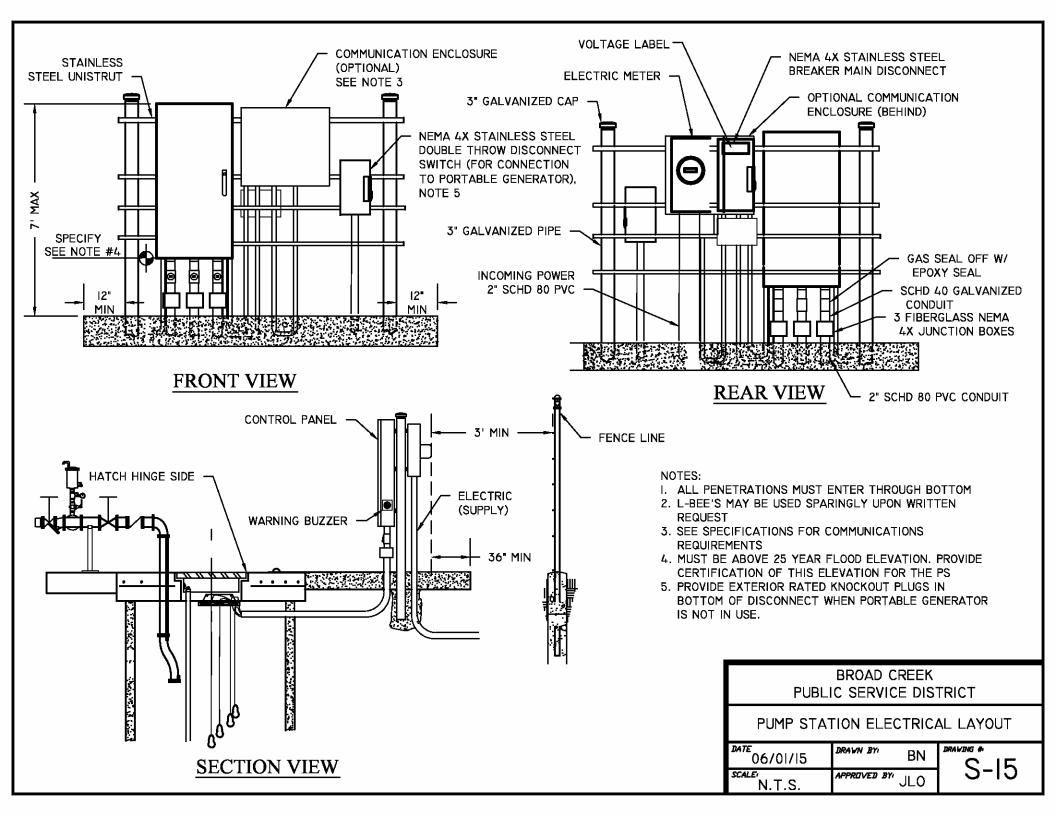


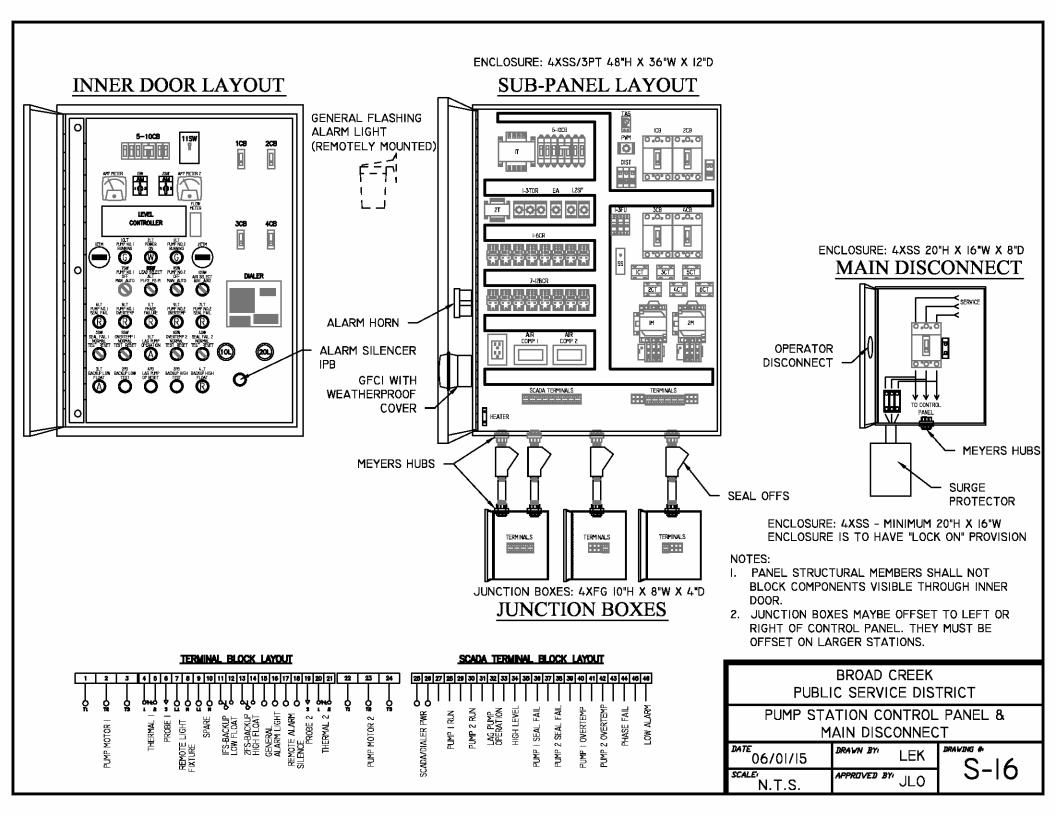


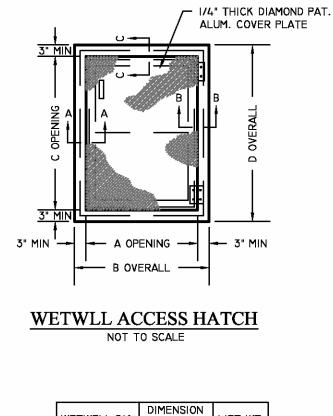












WETWELL DIA	DIMENSION		LIFT WT.
	Α	С	LIFI WI.
6'	32"	48"	24 LBS
8' - 10'	36"	48"	26 LBS

NOTES:

- ALL HATCHES SHALL BE EQUIPPED WITH A SAFETY GRATE. DIMENSIONS "A" & "C" SHALL INCLUDE ANY RESTRICTION IMPOSED BY SAFETY GRATE.
- 2. FOR LOCATION OF ACCESSORIES SEE PUMP OUTLINE DIMENSIONS.
- 3. HATCH SHALL BE EQUIPPED WITH A PAD-LOCKABLE RECESSED LOCKING MECHANISM.
- 4. HATCH DIMENSIONS SHOWN ARE MINIMUM SIZES ALLOWED. THE ENGINEER SHALL BE RESPONSIBLE FOR VERIFYING MINIMUM HATCH DIMENSIONS FOR PUMP SELECTED.
- 5. FLOATS AND BUBBLER SHALL BE HUNG FROM THE SAFETY GRATE.

